

# Incidents Associated with Centralized Automated Processing of Multi-Medication Compliance Packs

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## Introduction

- Multi-medication compliance aids (MCAs) organize medications based on date and time of administration. Benefits of MCAs include improved medication adherence, reduced caregiver stress, and fewer medications stored at home.
- Studies have found that manual preparation of MCAs is associated with an increased risk of medication incidents compared to traditional dispensing.
- Centralized MCA pharmacies utilize automation and standardized workflows to improve efficiency, but few studies have examined the quality and safety of these facilities.
- The objective of this study was to quantify and characterize incidents associated with the preparation of MCAs at the largest centralized prescription filling facility in Canada.

## Methodology

- MCAs prepared by nine automated compliance pack preparation machines (i.e. robots) (SynMed® XF or SynMed® Ultra) were checked against the pack labels by pharmacy professionals over an eight-week period from December 2017 to January 2018 (Figure 1).
- Incidents were documented on a reporting form with the following information: the associated robot, the type of pharmacy professional who discovered the incident, the type of incident, and a description of the incident.
- Descriptive statistics and qualitative thematic analysis were performed to determine the incident rate and identify key safety risks that may be associated with each type of incident.

## Results

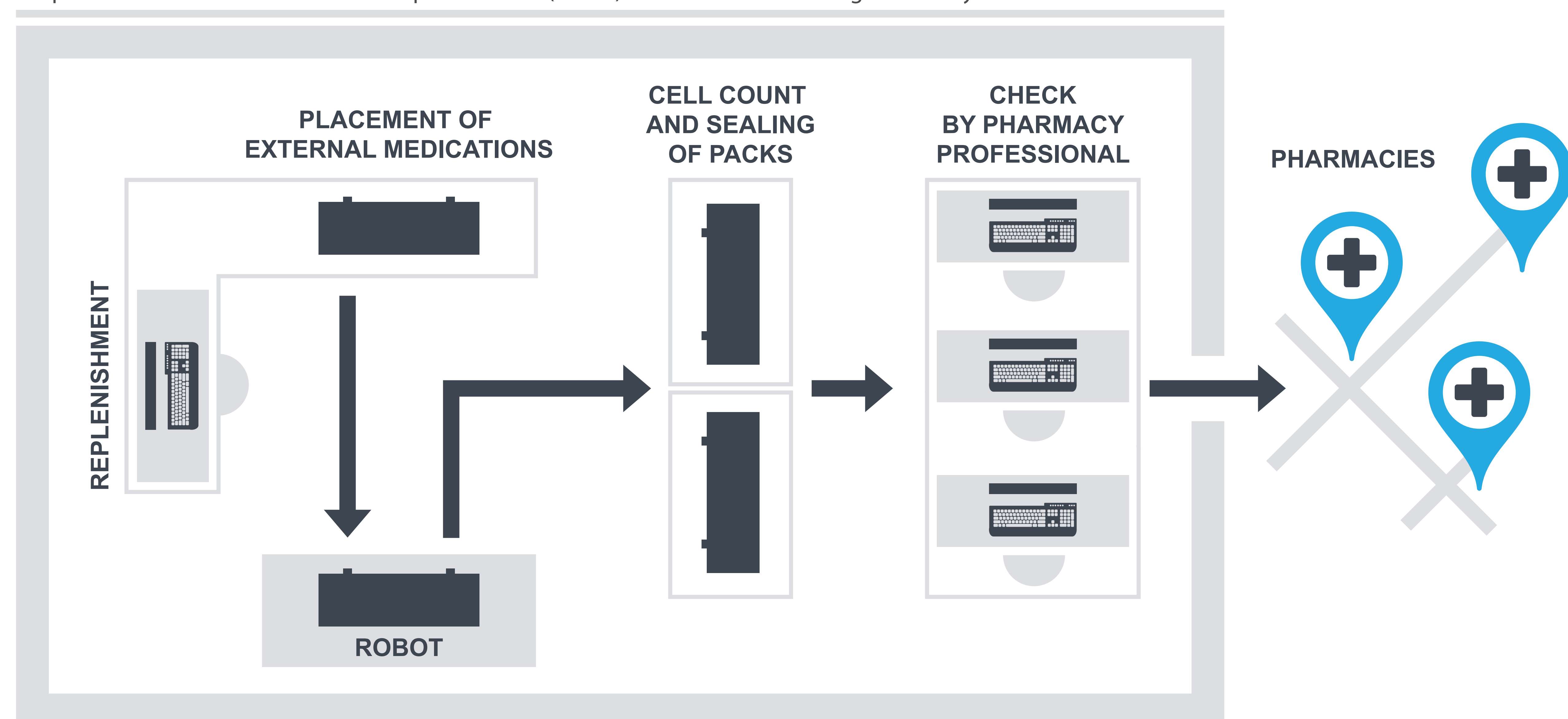
- A total of 121,250 MCAs containing 838,358 prescriptions were prepared during the study period.
- Pharmacy professionals discovered 5,733 incidents affecting 4.73% of MCAs. This corresponds to a prescription incident rate of 0.68%.
- The most common types of incidents were dose transition (19.3%), additional dose (18.6%), and omission of medication (16.0%) (Figure 2).
- Themes and key safety risks identified from qualitative analysis were manual processes, robot calibration, and sanitary practices (Table 1).

## Conclusion

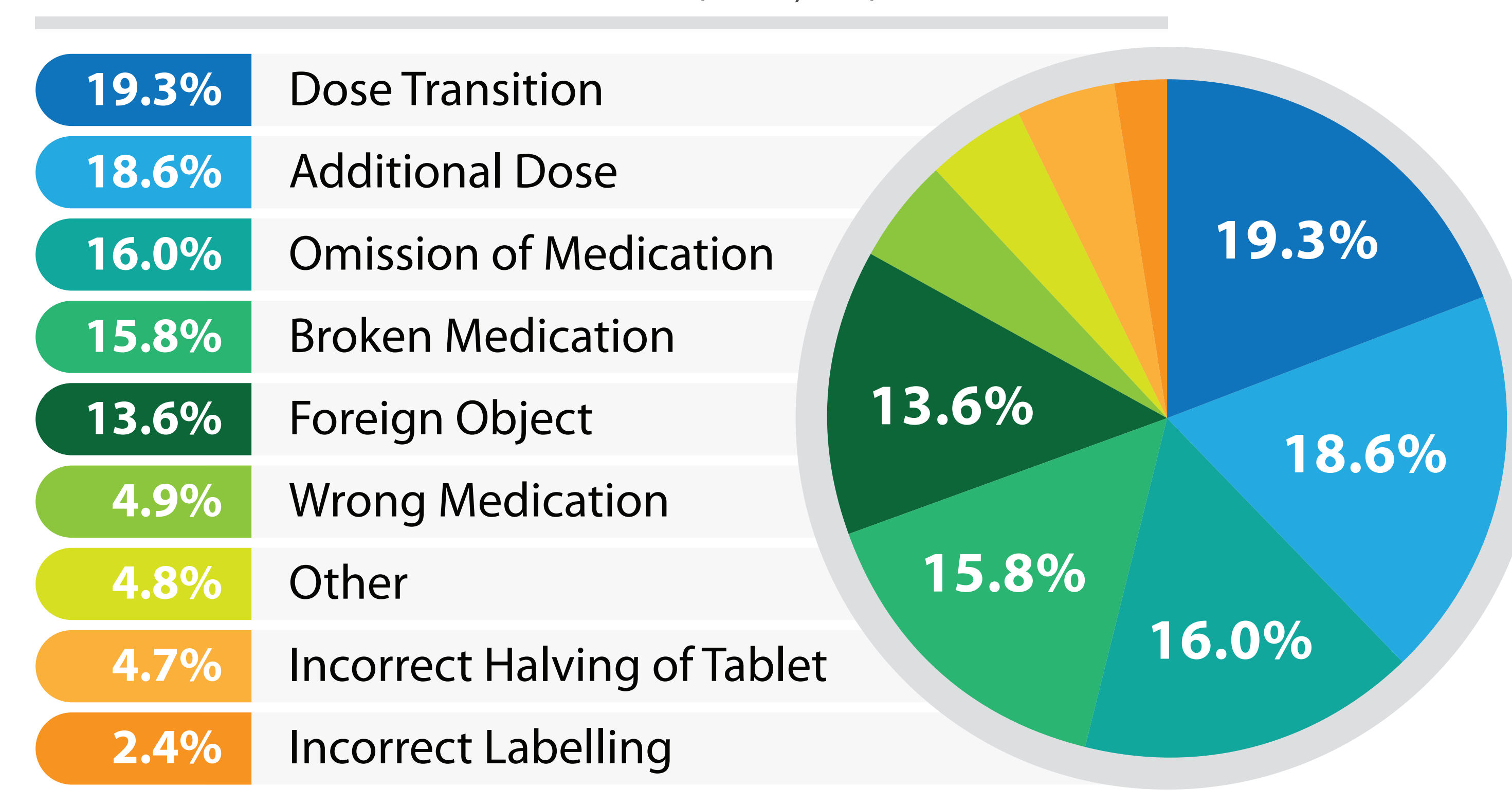
- Centralized processing of MCAs achieved a prescription incident rate of 0.68%, which is substantially lower than rates associated with manual preparation.
- Opportunities to improve safety and efficiency were identified and focus on reducing human-involved processes, fine-tuning of robot performance, and reviewing current policies and procedures.
- Centralized automated filling of MCAs represents a safe and efficient alternative to manual preparation of MCAs in community pharmacies.

(References: Available upon request)

**FIGURE 1.** Preparation of Multi-Medication Compliance Aids (MCAs) at a Centralized Filling Pharmacy



**FIGURE 2.** PROPORTION OF INCIDENTS BY TYPE (n = 5,733)



The authors would like to acknowledge the support from CPAK Shared Services, Shoppers Drug Mart, Toronto, Canada, in conducting this study; the Institute for Safe Medication Practices Canada for the analysis of study results and the design of this poster.

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**Disclosures:** Authors of this poster have the following to disclose concerning possible personal or financial relationships with commercial entities that may have a direct or indirect interest in the subject matter of this presentation: Adrian Boucher – Nothing to disclose; Larry Sheng – Nothing to disclose; Certina Ho – Nothing to disclose; Peter Tolios – Nothing to disclose; Karan Almula – Nothing to disclose; Jason Wong – Nothing to disclose

**TABLE 1.** Key Safety Risks Associated with Centralized Processing of MCAs

Themes	Incident Examples
<b>MANUAL PROCESSES</b> <i>Key Safety Risks:</i> <ul style="list-style-type: none"> <li>Cutting of tablets</li> <li>Filling of external medication</li> <li>Movement of trays</li> <li>Cell count</li> <li>Overfilling of cells</li> <li>Sealing of compliance packs</li> </ul>	<ul style="list-style-type: none"> <li>Mirtazapine 30 mg ¼ tablet instead of ½ tablet in Wednesday bedtime slot.</li> <li>Extra Metolazone (manual addition) tablet in Friday AM slot.</li> <li>Furosemide 40 mg ½ tablet was cut too large.</li> <li>Calcium carbonate was loaded into the robot instead of Janumet® XR.</li> <li>Vitamin D 1000 units tablets were mixed with ASA 81 mg tablets in the robot.</li> <li>Rivaroxaban 20 mg jumped from Wednesday at dinner to Thursday at dinner.</li> <li>Card not sealed correctly.</li> <li>One patient's card needed to be transferred to a larger card.</li> </ul>
<b>ROBOT CALIBRATION</b> <i>Key Safety Risks:</i> <ul style="list-style-type: none"> <li>Unique medication qualities</li> <li>Cassette opening</li> <li>Nozzle suction strength</li> </ul>	<ul style="list-style-type: none"> <li>Vitamin D3 gel capsules stuck together in Friday lunch slot.</li> <li>Broken Perindopril 8 mg in Tuesday and Wednesday bedtime cells.</li> <li>Missing Quetiapine 25 mg from Sunday morning slot.</li> </ul>
<b>SANITARY PRACTICES</b> <i>Key Safety Risks:</i> <ul style="list-style-type: none"> <li>Person protective equipment</li> <li>Replenishment of cassettes</li> </ul>	<ul style="list-style-type: none"> <li>Hair in Wednesday morning slot.</li> <li>All bedtime slots contained dust.</li> <li>Lint ball found in Friday lunch slot.</li> </ul>